



ERGOPLUS 25

M I G R A N G E

trafimet®

www.trafimet.com

Pt. No.	Description	Pack		D
AR0005	EURO SAF connector body	1		A
AR0054	EURO connector body spring pins	1		A
AR0060	EURO connector body	1		A
AU0121	Back Fitting Cable	10		B
BW0020	Gun Plug Nut	10		A
BW0073	Front Cable Support	10		A
BW0080	Plastic Body	10		A
BW0195	Back box hole 14	1		A
BX0020	Trigger	10		A
BX0024	Long Trigger	5		A
BX0067	Microswitch	5		B
BX0068	Microswitch	5	1	B
BX0200	Female Trigger Wire Connector	10		B
BX0206	Female Connector	10		B
BX0290	Preinsulated Male Cylindrical Coupling	10		B
CT0505	Rings for Cable Clamping	10		B
CT0514	Back Connector for Cable Clamping	10		B
EA0018	Screw	50		B
EA0064	Screw	50		B
EA0087	Nut	50		B
EA0128	O-ring	10		A
EA0210	O-ring	10		A
EA0304	Nozzle Spring PLUS 25	10		B
EA0342	Spring cable support	1		B
FA0026	Liner Nut	10		B
FB0319	Joint with spring	10		B
GM...	Liners - Look page 102			
MC0022	Gas Nozzle Ø 11,5	10		A
MC0023	Gas Nozzle Ø 15	10		A
MC0024	Gas Nozzle Ø 18	10		A
MC0025	Spot Welding Gas Nozzle	10		A
MC0265	Tapered Gas Nozzle Ø 11	10		A
MC0267	Tapered Gas Nozzle Ø 14	10		A
MD0009-06	Contact tip Ø 0,6 / M6	20		A
MD0009-08	Contact tip Ø 0,8 / M6	20		A
MD0009-09	Contact tip Ø 0,9 / M6	20		A
MD0009-10	Contact tip Ø 1,0 / M6	20		A
MD0009-12	Contact tip Ø 1,2 / M6	20		A
MD0009-14	Contact tip Ø 1,4 / M6	20		A
MD0009-16	Contact tip Ø 1,6 / M6	20		A

ERGOPLUS HANDLE

MP0133 Black

MP0134 Red

MP0135 Blue • Standard



BX0024 BX0068



ME0016 • Standard



ME0060



M6
28 MD0009...

MC0023

Standard

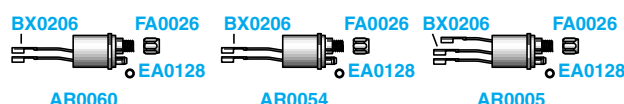
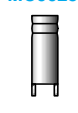
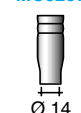
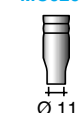
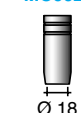
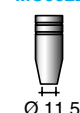
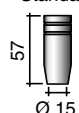
MC0022

MC0024

MC0265

MC0267

MC0025



The ideal torch for medium structural work.

Main characteristics:

- interchangeable with the best-known European brands
- ergonomic handle
- front and rear cable protection spring
- articulation to ease cable bending
- attachments: Euro with fixed pins, mobile pins and "Eurosaf" mobile three-contact
- connection kits for Esab, Fronius, Cloos, Daiden, National-Panasonic, Otc. are available - [Look page 17](#)

M I G R A N G E



IEC 60974-7



**BUILDING
TECHNIQUE
APPROVED**



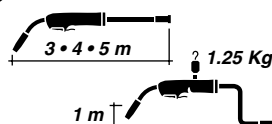
TECHNICAL DATA

<i>Voltage class</i>	<i>L</i>
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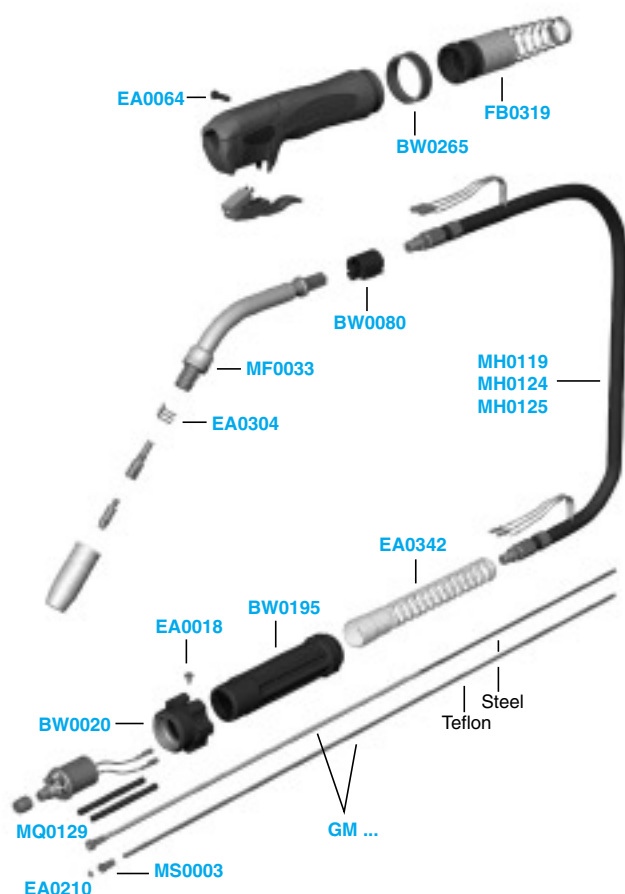
Cooling	Air cooled
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Wire Ø mm **0.8 • 0.9 • 1.0 • 1.2**

Duty cycle 60% 230A CO₂ • 200A Mix



trafimet®



COMPLETE TORCH

Pt. No.	Description	Pack	D
MA7203	Mig ERGOPLUS 25 torch 3m	1	A
MA7204	Mig ERGOPLUS 25 torch 4m	1	A
MA7205	Mig ERGOPLUS 25 torch 5m	1	A
MA7243	Mig ERGOPLUS 25 torch 3m with spring pins	1	B
MA7244	Mig ERGOPLUS 25 torch 4m with spring pins	1	B
MA7245	Mig ERGOPLUS 25 torch 5m with spring pins	1	B
MA7263	Mig ERGOPLUS 25 torch 3m EurosSaf	1	B
MA7264	Mig ERGOPLUS 25 torch 4m EurosSaf	1	B
MA7265	Mig ERGOPLUS 25 torch 5m EurosSaf	1	B

N.B.: the Euro SAF version is fitted with the BX0068 trigger with 3-contact microswitch

[illegible]